



I/O Modules



>>> **RIO (Remote Input Output)** is a compact and modular remote I/O product line to control sensors and actuators through a fieldbus. The modular structure of each RIO block guarantees a high level of flexibility, reducing the installation and maintenance costs: in fact, in the event of a malfunction, the electronic part of each block can be easily replaced without disconnecting the cables. Moreover, the status of all Inputs and Outputs is indicated by led and the connection of external cables is done by inserting the cable into a spring contact.

MODULAR RIO: this system allows each I/O node to be configured to meet the specific needs of each application. Each node is made up of a CANopen or Profibus bus coupler and up to 8 I/O modules. The individual module can interface digital or analogue signals or can perform specific functions like counting, positioning or interfacing temperature sensors.



COMPACT RIO: this product line is complementary to the modular system. Each node includes digital I/O and CANopen or Profibus interface in a single module.

These modules can be used when there is a limited number of I/O or when the I/O nodes must be positioned remotely in the machine. The fieldbus flexibility allows nodes to be connected several hundred meters apart while still operating at high communication speeds.

The strength of the COMPACT RIO is wherever 16 or less I/O points are required. In addition the I/O channels are configurable to allow the mix of inputs and outputs to be optimized.



>>> Modbus I/O Modules

These modules, both in digital and analog version, are interfaced with the control unit via a serial port RS485 using Modbus RTU protocol at a maximum speed of 115Kbaude. They can be installed on a DIN rail up to 1.000 meters distance with the possibility of replacing them without disconnecting wires. All modules have a 24V power supply. Digital I/O modules support 24V opto-isolated inputs and 0,5A or relay output. Analog modules are available both for $\pm 10V$ and 4-20mA and have a 16bit resolution.





I/O Modules



Modular and Compact RIO

Power supply	+24V			
Assembly/Connection/wiring	DIN rail / single switch connection / Spring contacts without screw			
Optoisolation	Every Input and Output (excluded Analog modules)			
Dimensions	Bus coupler: 63x93x50 mm - I/O modules: 69x93x51 mm			
DIGITAL modules	RIO 8I/O	RIO 8I 8I/O	RIO 16I	RIO 16O
I/O number	8 configurable I/O	8 Input + 8 configurable I/O	16 Input	16 Output
Current for each output	max. 1A (max. 8A total)		-	max. 1A (max. 8A total)
Input signal level	+24V; High: +15V ÷ +30V; Low: -30V ÷ +5V			
POWER modules	RIO 4I-120	RIO4I-230	RIO 8O-2A	RIO 4O-R
I/O number	4 Input 120Vac	4 Input 230Vac	8 Output	4 Output Relay contact
Current for each output	-	-	2A (max.8A total)	5A (max.12A total)
Input signal level	High: 74÷132Vac; Low: 0÷20Vac	High: 159÷253Vac; Low: 0÷40Vac	-	-
ANALOG modules	RIO 4AI ±10V	RIO 4AI 20mA	RIO 4AI/4AO ±10V	RIO 4AI/4AO 20mA
I/O number	4 Input 12 bit resolution		4 Input + 4 Output 12 bit resolution	
Input/Output range	±10V	0÷20mA	±10V	0÷20mA
RIO-THERMO modules	RIO T10-10V		RIO T20-10	
Temperature sensor	Thermoresistor Pt100, Pt100		Thermocouples K,J,L	
Input number	4 Input 16 bit resolution		4 Input 24 bit resolution	
RIO-COUNTER modules	RIO C24-10			
Input number	12 Input / 4 Output (same characteristics as Digital I/O modules)			
Counter number/frequency	4 x 16 bit or 2 x 32 bit resolution / max.200KHz			
RIO-POSITIONING	RIO P24-10			
Input number	10 Input / 6 Output (same characteristics as Digital I/O modules); 2 controlled axes; Count frequency max. 200KHz			
BUS COUPLER	RIO EC CANopen / Profibus			
Number of slave modules	8 (max. 2 analog or special)			
Diagnostic functions	YES		NO	
RIO COMPACT I/O	RIO 8I/O CANopen		RIO 8I 8I/O CANopen	
I/O number	8 configurable I/O		8 Input + 8 configurable I/O	
Current for each output	max. 1A (max. 8A total)			
Input signal level	+24V; High: +15V ÷ +30V; Low: -30V ÷ +5V			

MODBUS I/O Modules

Wiring/Mounting	Removable screw connector with possibility to replace electronics without disconnecting wires/ DIN rail
Insulation	I/O opto-isolated from bus and power supply
Power supply	10 to 30 Vdc
Dimension	100 x 120 x 17.5 mm
Baudrate	up to 115Kbps
24V DIGITAL I/O Modules:	8 input + 8 output / 8 Input
Input:	V input: +10V÷ +30V (high level) and 0V÷ +5V (low level); Less than 45mA current at 24Vdc
Output:	Max current 0,5A - max. 4A for each single module; Short circuit protection
POWER DIGITAL I/O Modules:	4 digital input + 4 relay output
Input:	V input: +10V÷ +30V (high level) and 0V÷ +5V (low level); Less than 45mA current at 24Vdc
Output:	2 relay SPDT type + 2 relay SPST N type; Max current 2A - Max voltage 250Vac or 110Vdc
ANALOG I/O Modules:	4 analog input 0÷10V / 4 analog output 0÷10V
Input:	Input voltage: 0 ÷ +10V; Sampling frequency: 0,5÷ 2 sec; 16 bit resolution
Output:	Output voltage: 0 ÷ +10V (current ±10mA); Update frequency: 0,06 ÷ 4 sec; 16 bit resolution
EXPERT I/O Module:	4 analog input for thermo resistors
Input:	Input signal from RTD, resistor or potentiometer; Linearity error ±0,2%; Sampling frequency: 0,5 ÷ 2 sec; 16 bit resolution